



# **PASSION SPAS HISTORY**

Passion Spas is at the forefront of world-class spa development and production. For nearly thirty years, Passion Spas has been engineering and manufacturing spas known for exceptional innovation and superior design. Passion Spas has manufacturing and distribution centers all over the world.

We know that you expect quality and performance in your spa, and our experience tells us that you desire a spa that is reliable, easy to maintain, and inexpensive to operate. After all, you want your spa to enhance your lifestyle.

Passion Spas are sold through select dealers whose experience and commitment to quality and service matches our own. We listen to our customers, and the input we receive is used to further improve the quality and performance of our spas. Passion Spas customers have come to appreciate the impressive simplicity of our spa offerings, since all possible options are included. Each of our four spa collections comes with an array of standard features designed to enhance your spa experience. You can be confident that your spa will provide years of affordable enjoyment for you and your family.

Passion Spas,

Love your senses



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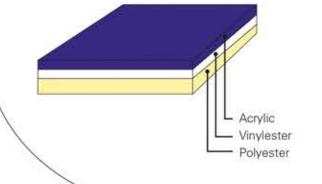
# PASSION SPAS PRECISION ENGINEERING

# Design and construction that make Passion Spas the best in structural integrity.

Passion Spas are designed to perform and built to last. Quality components and precise manufacturing combine to create one of the most fully featured and innovative spas available. Our acrylic shell is reinforced with vinyl-ester resin laminates that are applied by hand. The shell is supported by a durable synthetic support structure that will ensure that you can enjoy your spa for years to come. The entire base of the spa is enclosed with our Everlast synthetic floor support, providing integral seat supports and structural integrity. Passion Spas deliver superior design, quality components, and experienced craftsmanship in a spa that will provide you and your family with years of enjoyment.

At Passion Spas, designing great spas is our specialty and our passion. We go to great lengths to ensure that every detail of the spa contributes to your comfort and creates the ultimate relaxation experience. The pleasing lines of the spa shell are both attractive and functional, providing strategic locations for lighting, jets, and features. Controls are within easy reach, seat contours and depths provide maximum comfort, and there are a variety of seating options in each spa for your enjoyment. Beautiful waterfalls, LED lighting, and aromatherapy are only some of the features we include to enhance your spa experience. Your Passion Spa is a work of art designed to deliver functional beauty to your home or backyard.







**Durable Synthetic Support Structure** 



Everlast™ Synthetic Floor Support

# PASSION SPAS PHYSICAL THERAPY

#### Passion Spas offers the most innovative spa massage features ever developed

Each Passion Spa has a variety of massage features that will create the ultimate in hydrotherapy relief for you. Through years of experience and close cooperation with physiotherapists, we have designed a variety of massage experiences that are unique to Passion Spas.



#### AQUA ROLLING MASSAGE Our e

#### Aqua Rolling Massage™

Our exclusive Aqua Rolling Massage™ pushes water up the back of the seat through specially designed recesses in the spa shell.

The resulting agitation of the water creates a vigorous massage that

works the muscles throughout your back.





#### Intense Therapy Zone™

The Intense Therapy Zone™ provides a concentrated, penetrating massage to the lower regions of your back. The intensity of the pressure can be adjusted.

Only Passion Spas offers a therapy system for your lower back muscles that

allows you to isolate specific areas with the intensity of massage you desire.



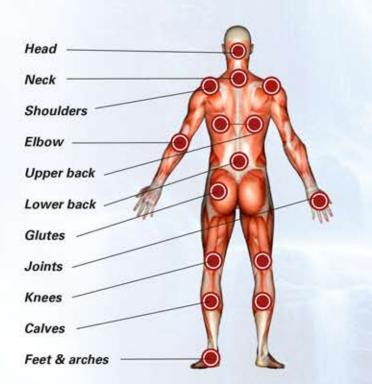


#### Levitation Bed™

The Levitation bed™ is the most innovative spa massage feature available.

Experiencing this massage will give you a floating sensation because your body is completely enveloped in a soothing massage that can be adjusted for intensity and

effect. You can lie either face down or face up, giving you a full head to toe massage that is simply amazing. The Levitation Bed<sup>TM</sup> is the only one of its kind and offered exclusively by Passion Spas.









#### Waterfall Massage™

Imagine a continuous stream of cascading, warm water falling gently on your neck and shoulders. This is the sensation you experience when enjoying the delightful effects of our innovative Waterfall Massage<sup>TM</sup>. When finished,

you will exit the spa with your upper back and neck feeling totally and completely relaxed.





#### Therapy Wave Zone™

The Therapy Wave Zone™ is a massage that starts at the lower back, and slowly works its way up from your lower back to your shoulders and neck. The sensation mimics a cushioned rolling pin running up and down your back, soothing your

muscles as it works its way from your lower back to neck.



# PASSION SPAS PERFECT WATER

## Amazingly clear water due to our synergy water purification system.

Passion Spas are equipped with a multi-faceted water purification system that helps keep your water crystal clear and reduces the need for additional water sanitation and maintenance. The sole purpose of our dedicated filtration pump is to draw water through the spa filter, insuring that your spa water is constantly being filtered regardless of whether the massage pumps are operating. The water is sanitized by means of our highly effective Ozone System and, in our Signature and Exclusive Collections, further purified with our UV sanitation system. The combination of 100% filtration, ozone sanitation and UV purification creates our Synergy

Water Maintenance System that creates the ultimate in clear water.



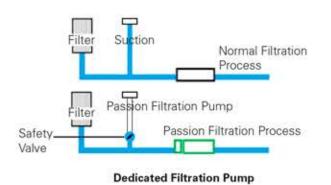
# PASSION SPAS PLANET FRIENDLY

# Award winning Hybrid Heating technology<sup>™</sup> for exceptional energy efficiency.

While you are enjoying your Passion Spa, you are being a good steward of both your budget and the environment.

Passion Spas are designed to reduce energy consumption through a variety of innovative features. Hybrid Heating<sup>TM</sup> technology supplements the heat produced by the electric heater. Specially designed massage pumps agitate the water molecules through friction, which generates heat, thereby easing energy consumption by the heater. Our programmable controls allow you to set the times when your spa will turn on and off, and the low-wattage filtration pump uses only a small amount of electricity to keep your water sparkling clean. Triple layer insulation, extra thick walk-on safety cover and Everlast<sup>TM</sup> floor support shroud your Passion Spa with one of the most effective heat containment designs available.

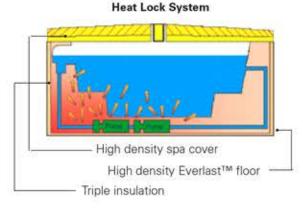






Synergy Water Maintenance System

Polyurethane insulation on the spa shell
Insulating blanket wrapped around all plumbing
Insulated cabinet panel



#### **Eco Energy System**



- Hybrid Heating technology
- Energy Efficient Filtration Pump
- · Programmable operation

8

5

HYBRID

HEATING



#### Product support for today, tomorrow, and as long as you own your Passion Spa

At Passion Spas, we build great spas and value long-term relationships. We want you happy with your spa today, tomorrow and in the future. Our experience in the spa business allows us to design and build great spas, using only the best components, and backing our spas with exceptional support to our dealers. To that end we select dealers who share our commitment to customer relationships. We then work with our dealers to provide the support they need before and after the sale. Enjoy your Passion Spa knowing that we will be here with the expertise, experience and dedication needed to support you in the years to come.

DREAM

PURE COLLECTION





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The Dream is a one-piece molded spa that is designed for durability and comfort. The soft, pleasing contours of the Dream are both attractive and functional, creating comfortable seating for up to 5 people. Like all Passion Spas, the Dream provides substantial performance, allowing you to maximize your spa time immersed in total relaxation.

- Dimensions: 208 x 208 x 76 cm
- Number of Seats: 3
- Number of Loungers: 2
- Total Massage Jets: 20
- Starbrite Interior Led Light System
- Hybrid Heating™
- Capacity: 1070 L
  - Dry Weight: 135 KG



#### RENEW

## PURE COLLECTION

The Renew is the ideal spa for small spaces. This 3-person spa provides maximum comfort and performance in a small spa. You can sit or recline in seats ergonomically designed for maximum comfort. Passion Spas incorporate high-performance massage jets that can be adjusted to create your own personal massage experience. Every jet performs a specific hydrotherapy function for maximum relaxation and therapeutic benefit.

- Dimensions: 208 x 155 x 83 cm
- Number of Seats: 2
- . Number of Loungers: 1
- Total Massage Jets: 40
- Soft Air Massage System
- Ozone System

- Energy Efficient Filtration Pump Starbrite Interior Led Light System
- Hybrid Heating™
- . Capacity: 850 L
- Dry Weight: 200 KG













PURE COLLECTION



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One of our most popular spas, the Refresh is a spacious 5-person spa combining bench, bucket and lounge seating. Seat configuration and jet placements were designed with recommendations from a physical therapist, providing maximum therapeutic benefit and comfort. The soft pillows, accent LED lighting, and flowing contours contribute in making all Passion Spa designs unmatched in beauty, performance and enjoyment.

- Dimensions: 204 x 204 x 85 cm
- Number of Seats: 4

REFRESH

- . Number of Loungers: 1
- Total Massage Jets: 34
- Soft Air Massage System Ozone System
- · Energy Efficient Filtration Pump
- Starbrite Interior Led Light System
- Hybrid Heating™
- . Capacity: 1380 L Dry Weight: 250 KG





# RELAX

#### PURE COLLECTION

With three bucket seats and two full-size loungers, the Relax Spa is an optimal choice for spending time with family and friends. The loungers have been designed to provide additional lumbar support. Also the loungers have different heights to accommodate individuals of various lengths, making it comfortable for everyone to use. Passion Spas worked with professionals from the recliner industry to create this unique design. Additionally, adjustable jets allow you to control the intensity of your hydrotherapy experience, and the unit also features an Ozone Sanitation System for exceptional water quality. As a whole, the Relax Spa is cost-effective, energy-effective, high-performance investment in healthful relaxation.

- Dimensions: 204 x 204 x 85 cm
- Number of Seats: 3
- Number of Loungers: 2
- . Total Massage Jets: 36
- Ozone System
- Soft Air Massage System

- · Energy Efficient Filtration Pump
- Starbrite Interior Led Light System
- Hybrid Heating™
- . Capacity: 1300 L
- Dry Weight: 275 KG





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#### REWIND

#### **PURE COLLECTION**



The Rewind is a barrier-free spa that has recently joined the Pure Collection. Many of our customers have asked for a spa that has full seating and freedom of movement. We presented this challenge to our awesome design department and the Rewind is what they delivered. As you can see, it is "mission accomplished," as the Rewind is very spacious, with 90 cm height, yet retains all of the massage and therapy functions that are inherent in a Passion Spa! In addition to a nice variety of 56 high-performance massage jets, the Rewind includes Hybrid Heating, Led Lights, BioLok, Energy Efficient Filtration Pump, Ozone Generation, Aromatherapy, Soft Air Massage System, Walk-on Cover and soft head rests... everything the Pure Collection is famous for!

- Dimensions: 204 x 204 x 90 cm
- · Number of Seats: 7
- Total Massage Jets: 56
   Soft Air Massage System
- Ozone System

- Energy Efficient Filtration Pump
- Starbrite Interior Led Light System
- Hybrid Heating™
- · Capacity: 1480 L
- . Dry Weight: 260 KG



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# REPOSE

## PURE COLLECTION

The Repose Spa incorporates three ergonomic loungers, each in a different size to accommodate people of different heights. Each lounger has exceptional lumbar support for the ultimate in comfort and relaxation. Every Passion Spa is designed to be very energy efficient due to our triple insulation and energy efficient pumps. In addition, every spa comes standard with our exclusive Hybrid Heating™, a unique innovation that captures water friction from the pumps and converts it to heat. Passion Spas are the ultimate in comfort and energy efficiency.

- Dimensions: 254 x 204 x 85 cm
- Number of Seats: 3
- Number of Loungers: 3
- Total Massage Jets: 60
- Soft Air Massage System Ozone System
- Energy Efficient Filtration Pump
- Starbrite Interior Led Light System
- Hybrid Heating™
- Capacity: 1500 L
- Dry Weight: 375 KG





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## BLISS

# SIGNATURE COLLECTION

The compact Bliss Spa is the ideal spa for condo or apartment living. This two person spa has a footprint of just 225 x 100 cm, and is loaded with features. Two deep and wide seats allow you and your significant other to relax in spacious comfort. Integral arm rests, drink holders and separate jet controls make the Bliss both practical and comfortable. One of the seats even incorporates our exclusive Aqua Rolling Massage™ system for the ultimate in back therapy.

- Dimensions: 225 x 100 x 80 cm
- Number of Seats: 2
- Total Massage Jets: 22
- Agua Rolling Massage™
- Synergy Water Maintenance System
- · Energy Efficient Filtration Pump
- · Starbrite Interior Led Light System
- Hybrid Heating™
- . Capacity: 650 L







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## SOULMATE

## SIGNATURE COLLECTION

The Soulmate is the latest spa in Passion Spas' Signature Collection. It combines two cozy loungers with the intensive massage of the unique Aqua Rolling Therapy seat. Both loungers offer comfortable seating for people of different body lengths as well as different massage therapies. The spa is fitted with a lighting package which is stunning when the lights are low or in the nighttime if the spa is located outdoors. All controls, pillows, and cabinet corner accents offer accent lighting that, together with Passion Spas sound system, will create a magical experience for you. The Soulmate is an excellent choice if you are looking for a compact spa for you and your significant other.

- Dimensions: 213 x 165 x 90 cm
- Number of Seats: 1
- Number of Loungers: 2
- Total Massage Jets: 52 Aqua Rolling Massage™
- Soft Air Massage System
- . Synergy Water Maintenance System
- · Energy Efficient Filtration Pump
- Starbrite Interior Led Light
- Hybrid Heating™
- . Capacity: 870 L
- Dry Weight: 240 KG







## **PLEASURE**

#### SIGNATURE COLLECTION

The Pleasure Spa is constructed to last a lifetime and was designed with exceptional attention to detail. Improved reclining capabilities, extra lumbar support, and updated massage functions all combine to make this fully-featured model the ultimate choice for personal therapy. Our innovative Aqua Rolling Massage is a great example. When on full power, it generates an intense massage stream that works its way up from the lower back all the way up to the base of the neck. The intensity of this massage feature is adjustable. Standard features include soft air massage, StarBrite LED lighting, and an Aromatherapy System, and all Signature Series Spas come with an MP3 system complete with integral speakers mounted in the spa shell. It isn't surprising that the Pleasure Spa has earned the distinction of being one of our most popular models.

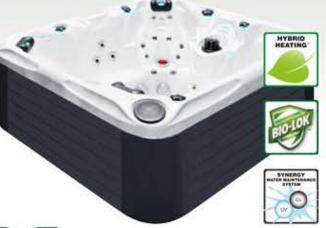
- Dimensions: 215 x 200 x 91 cm
- . Number of Seats: 4
- Number of Loungers: 1
- Total Massage Jets: 56
- Aqua Rolling Massage™ Soft Air Massage System
- Synergy Water Maintenance System
- · Energy Efficient Filtration Pump

- Starbrite Interior Led Light System
- Audio System with IPOD Docking Station
- Wi-Fi Ready
- Hybrid Heating™
- · Capacity: 1270 L
- Dry Weight: 320 KG



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# SOLACE

# SIGNATURE COLLECTION

The Solace Spa is a 5-person spa with extra-large center seats for a more spacious mid-sized spa. This spa was thoughtfully designed for maximum relaxation and therapeutic benefit. Built with 58 total jets, the Solace has two wide bench seats, two-bucket seats and one lounger. One of the bucket seats features our exclusive Aqua Rolling Massage™, pushing water up your back, creating a vigorous massage effect.

- Dimensions: 213 x 213 x 91 cm
- . Number of Seats: 4
- Number of Loungers: 1
- Total Massage Jets: 58 Agua Rolling Massage™
- Soft Air Massage System
- Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- Starbrite Interior Led Light System
- · Audio System with IPOD Docking
- Wi-Fi Ready
- Hybrid Heating™
- . Capacity: 1470 L
- Dry Weight: 380 KG





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# DELIGHT

## SIGNATURE COLLECTION

Passion Spas is pleased to present the new Delight Spa. We anticipate this being a very popular spa with families due to the variety of seating configurations. There are two comfortable loungers designed for different body lengths and extensive massage therapy with various features, including Passion Spas' propriety Aqua Rolling Massage. Of course, the Delight Spa incorporates all of the quality construction features Passion Spas is known for, including molded base, synthetic frame, and thick fiberglass laminate backing the acrylic surface; everything needed to ensure the user a lifetime of enjoyment. As with all Passion Spas, the Delight has three layers of insulation, heat-lock design and our award winning Hybrid Heating, making the spa energy efficient for low-cost operation.

- Dimensions: 213 x 213 x 91 cm
- . Number of Seats: 3
- . Number of Loungers: 2
- Total Massage Jets: 60 Aqua Rolling Massage™
- Starbrite Interior Led Light System
- Audio System with IPOD Docking Station
- Wi-Fi Ready
- Hybrid Heating™









# JOY SIGNATURE COLLECTION



Deep and wide bucket seats are the trademark feature of the Joy Spa. Each seat is packed with a different massage jet configuration to deliver an invigorating personal massage. The spa comes with a variation of standard and bucket seating to accommodate up to seven people. The Joy includes Aqua Rolling™ Massage as well as the fully programmable control system found on all Passion Spas.

- Dimensions: 225 x 225 x 91 cm
- . Number of Seats: 7
- Total massage Jets: 70
- Aqua Rolling Massage™
- Soft Air Massage System
- Synergy Water Maintenance System

- Energy Efficient Filtration Pump
   Starbrite Interior Led Light System
- Audio System with IPOD Docking
- Wi-Fi Ready
- Hybrid Heating™
- Capacity: 1550 L
- Dry Weight: 420 KG



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# **ADMIRE**

## SIGNATURE COLLECTION

The Admire is a large, spacious spa packed with features and a variety of seating configurations that will provide the ultimate spa experience. Deep bucket seats, a wide lounge loaded with jets and our exclusive Aqua Rolling Massage™ provide an invigorating massage experience. Our exclusive Everlast™ floor support system provides structural integrity and maximum heat retention, helping to make Passion Spas one of the most energy efficient spas available.



- Number of Seats: 5
- . Number of Loungers: 1
- Total massage Jets: 60
- Aqua Rolling Massage™
- Soft Air Massage System
- Synergy Water Maintenance System
- Energy Efficient Filtration Pump
   Starbrite Interior Led Light System
- Audio System with IPOD Docking Station
- Wi-Fi Ready
- Hybrid Heating™
- Capacity: 1570 L
  Dry Weight: 380 KG





#### DESIRE SIGNATURE COLLECTION

Expanding the design of our popular Pleasure Spa, the Desire adds an extra lounger, creating a spacious spa with varied seating and reclining for six people. The pleasing contours of the spa combine beauty with function for exceptional relaxation. Since it is part of the Signature Collection, the Desire comes standard with proprietary features including Aqua Rolling Massage™, Synergy Water Maintenance System, Hybrid Heating™, and more. Passion Spas has designed the most therapeutic spa features available for an amazing spa experience.

- Dimensions: 274 x 228 x 91 cm
- . Number of Seats: 4
- Number of Loungers: 2
- Total massage Jets: 68 Aqua Rolling Massage™
- Soft Air Massage System
- Synergy Water Maintenance System
- . Energy Efficient Filtration Pump
- · Starbrite Interior Led Light System
- Audio System with IPOD Docking Station
- Wi-Fi Ready
- Hybrid Heating™
- Capacity: 1660 L
- Dry Weight: 490 KG







**EXCLUSIVE COLLECTION** 

Efficient use of space and exceptional variety of massage experiences define the Sensation Spa. The offset bucket seats allow the users to face each other without having to share foot space, and the comfortable lounge seat allows even a tall person to recline in comfort. The Sensation is equipped with a multitude of massage experiences, including our exclusive Aqua Rolling Massage™ that pampers and massages your body just like a real masseuse. Multiple types of massage, substantial jets, water fountains, audio system and our exclusive Synergy Water Maintenance System combine to make the Sensation the most highly featured 3-person spa available.

- Dimensions: 230 x 155 x 91 cm
- Number of Seats: 2
- . Number of Loungers: 1
- Total Massage Jets: 60
- Aqua Rolling Massage™
- Soft Air Massage System
- · Energy Efficient Filtration Pump
- · Starbrite Interior Led Light System
- · Wi-Fi Ready
- Hybrid Heating™
- · Capacity: 875 L Dry Weight: 275 KG





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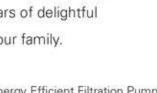


#### FELICITY

## **EXCLUSIVE COLLECTION**

As part of the Exclusive Collection, the Felicity lives up to its name. The two-person Wave Bench allows for a cozy side-by-side massage for you and your significant other, to enjoy the Wave sensation together. And, as part of the Exclusive Collection, the Felicity incorporates the most advanced and exciting massage experience we offer. Aqua Rolling Massage™, Wave Massage™, Waterfall Massage™, and Intense Therapy Zone™, are all standard in this amazing spa. Of course, the Felicity also includes an audio system, Synergy Water Maintenance System, and our exclusive Hybrid Heating™, making it a truly deluxe spa that will provide years of delightful therapeutic relaxation for you and your family.

- Dimensions: 213 x 213 x 91 cm
- . Number of Seats: 4
- . Number of Loungers: 1
- Total Massage Jets: 78
- Aqua Rolling Massage™
- Soft Air Massage System
- Synergy Water Maintenance System



- Energy Efficient Filtration Pump
- Starbrite Interior Led Light System
- Wi-Fi Ready
- Hybrid Heating™
- · Capacity: 1490 L
- Dry Weight: 390 KG





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#### **EUPHORIA**

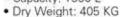
**EXCLUSIVE COLLECTION** 

The Euphoria Spa combines the most innovative spa massage ever developed with a 4-person configuration that provides multiple types of invigorating massage. The Levitation Bed™ was developed by Passion Spas and allows the user to lie face down or face up on the massage bed for a head-to-toe massage on both the front and back of the body. The Euphoria also features a comfortable lounge and bucket seats, creating a plethora of seating and massage experiences, like Aqua Rolling Massage™, Therapy Wave Zone™, Intense Therapy Zone™ and Waterfall Massage™.

The 100+ jets allow you to target any part of your body with an invigorating massage, and jet pressure can be controlled throughout the spa. The Euphoria includes our exclusive Synergy Water Maintenance System as well as the full line-up of standard features offered in our Signature Spa Collection.

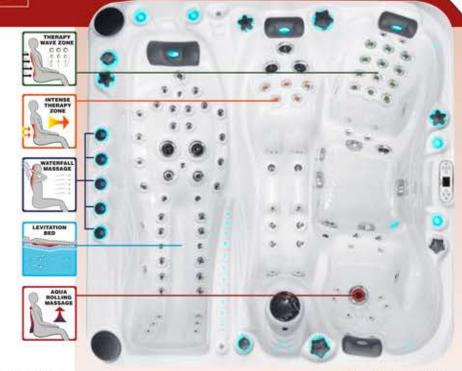


- Number of Seats: 2
- Number of Loungers: 2
- Full Body "Levitation Bed™": 1
- Total Massage Jets: 104
- Agua Rolling Massage™ Soft Air Massage System
- · Wi-Fi Ready
  - Hybrid Heating™
  - Capacity: 1550 L



. Energy Efficient Filtration Pump

Starbrite Interior Led Light System





passion



**EXCLUSIVE COLLECTION** 

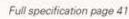
The Ecstatic is a seven-person oasis that incorporates all standard features from the Exclusive Collection. and then some. It has five seats, one lounger, and one Levitation Bed. The Levitation Bed is the most innovative spa feature available on the market today, allowing you to lay face up or face down for the most relaxing whole-body massage imaginable. The Ecstatic also now boasts our Wave Therapy Zone, a massage feature that uses jets to work the muscles in the back, as well as a Waterfall Massage that concentrates on the neck. Additional features include an audio system, our Agua Rolling Massage, aromatherapy, UV and Ozone Sanitation Systems, and over 150 therapeutic massage jets. In short, this model is packed with many cutting-edge features designed to provide the most relaxing, renewing hydrotherapy experience imaginable.

- Dimensions: 305 x 228 x 91 cm
- Number of seats: 5
- Number of loungers: 2
- Full-body "Levitation Bed™": 1
- Total massage jets: 150
- Agua Rolling Massage™
- Soft Air Massage System
- · Energy Efficient Filtration Pump
- Synergy Water Maintenance System

- . Starbrite Interior LED Light System
- · Audio System with IPOD Docking Station
- · Wi-Fi Ready
- Hybrid Heating™
- . Capacity: 1650 L
- Dry Weight: 500 KG







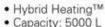


## THEATER SPA

**EXCLUSIVE COLLECTION** 

Part of our Exclusive collection, the Theater Spa is the largest and most deluxe spa we offer. Brimming with jets, seating, and entertainment, the Theatre Spa is a relaxation and entertainment paradise. The seating in the spa is designed to face the flat-screen television, which rises and retracts at the touch of a button. The Theater Spa offers the most comfort and enjoyment on the spa market.

- Dimensions: 380 x 228 x 116 cm
- . Number of Seats: 6
- Number of Loungers: 2
- Total Massage Jets: 126
- Turbo Swim Jets: 2
- Synergy Water Maintenance System
- . Energy Efficient Filtration Pump
- TV/DVD Audio System 45 inch
- · Wi-Fi Ready



Dry Weight: 750 KG

· Starbrite Interior Led Light System





















NEW

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#### SERENE 2

- Dimensions: 210x110x79 cm
- Number of loungers: 2
- Total Massage Jets: 20
- Energy Efficient Filtration Pump
- · Starbrite Interior LED Light System
- Hybrid Heating
- · Capacity: 790 I
- Dry Weight: 175 kgs

#### SERENE 3

- Dimensions: 210x130x81 cm
- Number of loungers: 1
- Number of seats: 2
- Total Massage Jets: 32 . Energy Efficient Filtration Pump
- Starbrite Interior LED Light System
- · Hybrid Heating
- . Capacity: 960 I
- Dry Weight: 205 kgs

#### SERENE 6

- · Dimensions: 243 x 224 x 93 cm
- . Number of Seats: 4
- Number of Loungers: 2
- Total Massage Jets: 48 Synergy Water
- Maintenance System
- Starbrite Interior LED Light System
- · Capacity: 1570 L

#### Energy Efficient Filtration Pump

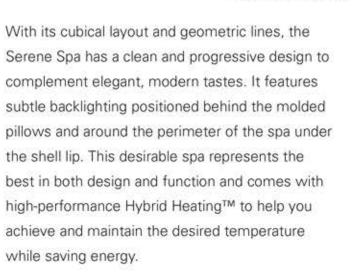
- Wi-Fi Ready
- Hybrid Heating™
- Dry Weight: 380 KG

The Aquatic 1 is the ideal swim spa when space is at a premium. At 400 cm long, the Aquatic 1 provides ample swimming space while at the same time offering comfortable seating for quiet relaxation. Powerful pumps generate a strong current, allowing you to swim in place for an exceptional workout. All Passion Swim Spas come standard with interior and exterior LED lighting, providing elegant lighting accents to your spa experience.

- Dimensions: 400 x 228 x 126 cm
- . Number of Seats: 3
- Number of Loungers: 1
- Total Massage Jets: 39
- Turbo Swim Jets: 4
- Synergy Water Maintenance System
- · Energy Efficient Filtration Pump
- Starbrite Interior LED Light System
- Wi-Fi Ready
- Hybrid Heating™ . Capacity: 7500 L
- . Dry Weight: 1200 KG



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Sweeping curves that create entrance stairs distinguish the Aquatic 2 Swim Spa by Passion Spas. Two deep, extra-wide bucket seats packed with massage jets sit at one end of the spa, while a long swim lane provides plenty of room for your workout routine. Each Passion Swim Spa is built with the same energy efficient construction as our spa line, including full bottom tray, insulation on the shell and cabinet.

- Dimensions: 600 x 228 x 126 cm
- Number of Seats: 2
- Total Massage Jets: 34
- Turbo Swim Jets: 4
- Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- Starbrite Interior LED Light System
- · Wi-Fi Ready
- Hybrid Heating<sup>TM</sup>
- · Capacity: 12500 L
- Dry Weight: 1400 KG







# SWIMSPA DYNAMIC – DYNAMIC DEEP

SPORT COLLECTION

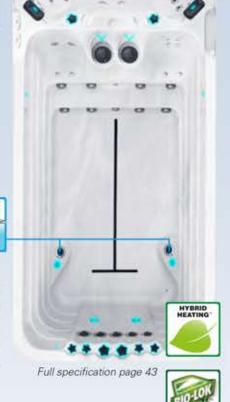
The new Dynamic Swimspa is an excellent blending of two worlds. On one side you have all the comfort and therapy benefits of the Pleasure spa (page 19), on the other side the swim function that is equipped with Passion Spas' unique River Swim System™ and Current-lift Technology™. The River Swim system exists of 5 large swim jets, positioned linear to each other, creating a steady flow of water over the entire width of the swim spa. You can control the intensity of the water stream, and when doing so, the flow is equally divided over the whole width of the current. Because this unique technique, the water stream covers a wide area and is effectively positioned below the water surface, enabling you to swim with your head comfortably above water. If you decrease the intensity of the River Swim System, the Current-Lift Technology is automatically activated, enabling the swimmer to remain in the prone position.



- · Dimensions Deep: 590 x 227 x 155 cm
- . Number of Seats: 7
- . Number of loungers: 1 Total Massage Jets: 56
- Turbo Swim Jets: 5
- Floor Swim Jets: 2 · Synergy Water
- Maintenance System
- · Energy EfficientFiltration Pump Starbrite Interior LED light System
- · Wi-Fi Ready
- Hybrid Heating™
- . Capacity Standard: 10500 L
- Dry Weight Standard: 1300 KG
- . Capacity Deep: 12500 L
- . Dry Weight Deep: 1500 KG

Current-Lift Technology™





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## EXERCISE

## FITNESS COLLECTION

The Exercise Spa is a model specially developed by the Passion Spas design team to be the first Fitness spa in the world! The Exercise Spa provides a variety of fun and healthy activities for your workout, all in a compact spa in the comfort of your own home. Use the integrated resistance bands or rowing bars to build upper body strength, or hop on the stationary Aquabike for a low-impact, high-performance workout. Carefully positioned adjustable jets generate a current for a personalized cycling experience. The model also features two seats for an excellent post-workout massage and come equipped with our Aqua Rolling Massage. This is an exceptionally strong, effective, and vigorous massage that pushes water up the spine, starting at your lower back and working its way up to your neck, easing and loosening sore muscles as it goes.

- Dimensions: 250 x 226 x 165 cm Standard constructed for half built-in the ground: ±70 cm under ground level, ±85 cm above ground level
- Number of seats: 3
- Bicycle workout jets: 2
- Total Massage Jets: 32
   Synergy Water Maintenance System
- Energy Efficient Filtration Pump

- Starbrite Interior LED light System
- · Wi-Fi Ready
- Hybrid Heating™
   Capacity: 3800 I
- Dry Weight: 525
- Aquabike
- Resistance bands
- Rowings bars
- Safety Grip Shell











# SWIMSPA FITNESS 1 & 2 - FITNESS 1 & 2 DEEP

# FITNESS COLLECTION

Passion Spas is the only Swim Spa manufacturer in the world to offer Current-Lift Technology™, enabling the swimmer to remain prone on the water surface at any degree of current intensity.

The Fitness Collection of Swim Spas is designed to provide an authentic swimming experience that adjusts to the intensity of your workout. Our innovative Current-Lift technology™ was developed by Passion Spas and automatically adjusts the water current to the intensity of your workout. As you decrease the force of the upper two swim jets, the lower swim jets automatically increase in intensity, creating more "lift," providing more buoyancy as your swimming speed decreases. The faster you swim, the less lift if needed from the lower jets and the flow is directed to the upper jets for a stronger current. Swim Spas in the Fitness Collection also include Rowing Gear, Access Step and Synergy Water Maintenance System as standard features.

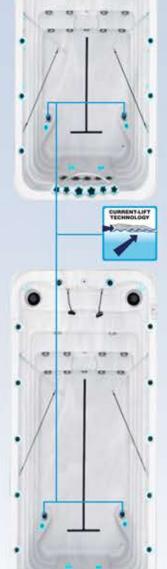


#### SWIMSPA FITNESS 1 FITNESS 1 DEEP

- Dimensions Standard: 400 x 228 x 126 cm
- Dimensions Deep: 400 x 228 x 152 cm
- Turbo Swimjets: 5
- Floor Swimjets: 2
   Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- Starbrite Interior LED light System
- Wi-Fi Ready
- Hybrid Heating™
- Capacity Standard: 7500 liter
- Dry Weight Standard: 1200 kg
   Capacity Deep: 9000 liter
- Dry Weight Deep:1400 kg
- Current-Lift Technology™

#### SWIMSPA FITNESS 2 FITNESS 2 DEEP

- Dimensions Standard: 500 x 228 x 126 cm
- Dimensions Deep:
  500 x 228 x 152 cm
- Turbo Swimjets: 5
- Floor Swimjets: 2
- Synergy Water Maintenance System
- . Energy Efficient Filtration Pump
- Starbrite Interior LED light System
- Wi-Fi Ready
- Hybrid Heating™
- Capacity Standard: 10000 liter
- Dry Weight Standard: 1400 kg
- . Capacity Deep: 12000 liter
- Dry Weight Deep: 1600 kg
- Current-Lift Technology™



Full specification page 43

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## SWIMSPA SPIRIT - SPIRIT DEEP

FITNESS COLLECTION

The Spirit Swim Spa combines our innovative Current Lift Technology™ with a generous lineup of unique massage therapy options: the Aqua Rolling Massage™, the Intense Therapy Zone™, the Therapy Wave Zone™, and the Waterfall Massage™. The Spirit is divided into separate swim and spa sections, and you can vary the temperature between the two. This configuration allows you to enjoy a cool, comfortable workout followed by a warm, soothing soak. The Spirit's Dual Zone heating system gives you the best of both worlds - swimming and relaxing - in a single swim spa. Passion Spas is the only Swim Spa manufacturer in the world to offer Current-Lift Technology™, enabling the swimmer to remain prone on the water surface at any degree of current intensity.

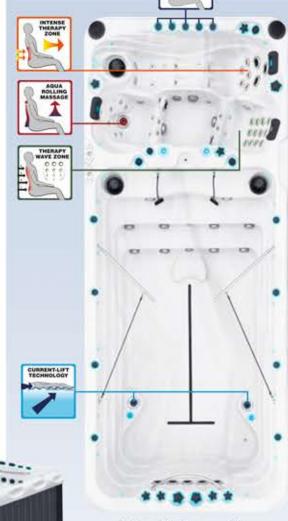
- Dimensions Standard: 540 x 228 x 128 cm
- Dimensions Deep: 540 x 228 x 152 cm
- Number of Seats: 2
- Number of loungers: 1
- Total Massage Jets: 60
- Turbo Swimiets: 5
- · Floor Swimjets: 2
- Synergy Water Maintenance System

passion

- . Energy Efficient Filtration Pump
- Starbrite Interior LED light System
- Wi-Fi Ready
- Hybrid Heating™



- . Dry Weight Standard: 1550 kg
- . Capacity Deep: 14000 liter
- Dry Weight Deep: 1700 kg
- Current-Lift Technology™



Full specification page 43

# SWIMSPA ENERGY - ENERGY DEEP

The Energy Swim Spa, fully featured with a long swim lane and over 100 jets, is an impressive authority in the Passion Spas Fitness Collection. In addition to our Current Lift Technology™, which is an invention of Passion Spas to keep the swimmer prone on the water surface, there is Agua Rolling Massage™, Intense Therapy Zone™, Therapy Wave Zone™, and Waterfall Massage™, The Energy also includes our innovative Levitation Bed, a top-to-toe full-body massage feature that creates a deeply relaxing floating sensation. Furthermore, with two seats and one lounger, there's plenty of room to share. The Energy is also divided into a swim and spa section with Dual Zone heating. This allows you to stay cool during your workout and then sooth your tired muscles in the hot water of the spa.

- Dimensions Standard: 720 x 228 x 128 cm
- Dimensions Deep: 720 x 228 x 152 cm
- Number of Seats: 2
- Number of loungers: 2
- Total Massage Jets: 104
- Turbo Swimiets: 5 Floor Swimiets: 2
- . Synergy Water Maintenance System
- . Energy Efficient Filtration Pump.
- Starbrite Interior LED light System
- · Wi-Fi Ready
- Hvbrid Heating™
- . Capacity Standard: 14000 liter
- . Dry Weight Standard: 1650 kg

- . Capacity Deep: 16000 liter
- . Dry Weight Deep: 1800 kg Current-Lift Technology™





FITNESS COLLECTION



# SWIMSPA VITALITY - VITALITY DEEP

FITNESS COLLECTION

The long swim lane of the Swimspa Vitality is equipped with Passion Spas' unique River Swim System™ and Current-lift Technology™, both of which function exactly as it is described at the swimspa Dynamic on page 33. The spa is equipped with deep and wide bucket seats, with each seat being packed with a different therapy function. Aqua Rolling Massage, Wave Therapy Zone, Intense Therapy Zone & Waterfall Massage are all included in this impressive array of therapy zones. These varied massages are propriety to Passion Spas and deliver a varied mix of unique massage therapies. The swimspa Vitalilty also comes with a Swim Assist Tether and a specially designed Fitness Seat to use the rowing gear and the fitness handles. Because of the Dual Zone heating you can conduct your fitness training at a cool temperature, and then enjoy the massage functions at a hot soothing temperature.

- Dimensions Standard: 708 x 225 x 126 cm
- Dimensions Deep: 708 x 225 x 155 cm
- Number of Seats: 8
- Total Massage Jets: 70
- Turbo Swim Jets: 5
- Floor Swim Jets: 2
- Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- Starbrite Interior LED light System
- · Wi-Fi Ready
- Hybrid Heating™
- Capacity Standard: 13000 L





#### PURE COLLECTION

Features						
	DREAM	RENEW	REFRESH	RELAX	REWIND	REPOSE
PROFESSIONAL DESIGN			97470			
Seats	3	2	4	3	7	3
Loungers	2	1	1	2	7	3
StarBrite Interior LED Light System	Standard	Standard	Standard	Standard	Standard	Standard
Water Fall with LED	<b>→</b> 8	Standard	Standard	Standard	_	Standard
Molded Headrest Soft Pillows	-:	3	3	3	4	4
Aromatherapy	=:	Standard	Standard	Standard	Standard	Standard
PHYSICAL THERAPY						
Aqua Rolling Massage™	-:	=	122	_	-	100
Water Jets	20	32	26	30	40	50
Air Injector Jets		8	8	6	16	10
Massage Pump	5HP	5HP	5HP	5HP	5HP	5HP
Filtration Pump		1/4 HP				
Air Pump	=:	1½ HP	1½ HP	1/4 HP	½ HP	1½ HP
PERFECT WATER						
Ozone Jets	-	1	-1	1	1	1
Ozone Sanitation System		Standard	Standard	Standard	Standard	Standard
Skim Filter	Standard	Standard	Standard	Standard	Standard	Standard
Gravity Drain	Standard	Standard	Standard	Standard	Standard	Standard
Synergy Water Maintenance System		-	· ·	-	-	Standard
PLANET FRIENDLY						
Heat Lock System	Standard	Standard	Standard	Standard	Standard	Standard
Polyurethane Urethane Insulation	Standard	Standard	Standard	Standard	Standard	Standard
Triple Layer Insulation		Standard	Standard	Standard	Standard	Standard
Hybrid Heating™	Standard	Standard	Standard	Standard	Standard	Standard
5/4 Ultra Efficient Walk - On Cover	Optional	Optional	Optional	Optional	Optional	Standard
PRECISION ENGINEERING						
Synthetic Maintenance Free Cabinet	Standard	Standard	Standard	Standard	Standard	Standard
Everlast™ Synthetic Floor		Standard	Standard	Standard	Standard	Standard
Durable Synthetic Support structure	-3	Standard	Standard	Standard	Standard	Standard
PROTECTION FOR YOU						
Warranty Equipment	2 Year	2 Year	2 Year	2 Year	2 Year	2 Year
Warranty Surface	5 Year	5 Year	5 Year	5 Year	5 Year	5 Year
Warranty Structure	10 Year	10 Year	10 Year	10 Year	10 Year	10 Year

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# EXCLUSIVE COLLECTION

SIGNATOR	COLLECTION	J.					EXCLUSIVE COLLECTION						
4			,	,	,								
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PROFESSIONAL PROJECT	BLISS	SOULMATE	PLEASURE	SOLACE	DELIGHT	JOY	ADMIRE	DESIRE	SENSATION	FELICITY	EUPHORIA	ECSTATIC	THEATER SPA
PROFESSIONAL DESIGN		74		5.00		-	1941						Carl
Seats	2		4	4	2	1	4	4	2	4	2	5	6
Loungers StarBrite Interior LED Light Syst.	9 340	Standard	Campland	Ctonday	Standard	Canadaud	Chandred	Ctondard	Considerat	1.	1 + 1 Levitation Bed	1 + 1 Levitation Bed	
Waterfall with LED	Standard	Standard	Standard Standard	Standard Standard	Standard	Standard Standard	Standard Standard	Standard Standard	Standard	Standard	Standard Standard	Standard	Standard Standard
Molded Headrest Soft Pillows	2	3	Statioard	3	Standard	Juniuniu	Juliudia	A	Standard 3	Standard 4	Standard 4	Standard 4	Standard
Aromatherapy	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
PHYSICAL THERAPY													
Aqua Rolling Massage™	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	100
Water Jets	22	39	48	50	50	60	50	60	52	70	94	134	118
Air Injector Jets	-	13	8	8	10	10	10	8	8	8	10	16	8
Massage Pump	(1) 5HP	(2) 5HP	(2) 5HP	(2) 5HP	(2) 5HP	(2) 5HP	(2) 5HP	(2) 5HP	(2) 5HP + wave	(2) 5HP + wave	(2) 5HP + wave	(3) 5HP	(4) 5HP
Filtration Pump	1/4 HP	1/4 HP	1/4 HP	1/4 HP	1/4 HP	1/4 HP	1/4 HP	1/4 HP	¼ HP	N HP	¼ HP	¼ HP	14 HP
Air Pump	-	57)	1/2 HP	½ HP	1/2 HP	1/2 HP	½ HP	½ HP	1/2 HP	1½ HP	1/2 HP	1/2 HP	16 HP
PERFECT WATER													
Ozone Jets	1	3	1	1	1	1	(4)	(1	1	1	1	1	1
Ozone Sanitation System	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
Skim Filter	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
Gravity Drain	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
Synergy Water Maintenance Syst.	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
PLANET FRIENDLY													
Heat Lock System	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
Polyurethane Urethane Insulation	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
Triple Layer Insulation	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
Hybrid Heating™	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
5/4 Ultra Efficient Walk - On Cover	Optional	Optional	Optional	Optional	Optional	Optional	Optional	Optional	Optional	Optional	Optional	Optional	Optional
PRECISION ENGINEERING		201700000000		1.31.72.131.77		2012000000	F					100	
Synthetic Maintenance Free Cabinet	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
Everlast™ Synthetic Floor	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
Durable Synthetic Support structure	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
PROTECTION FOR YOU		21.000		200		/				12000		200	
Warranty Equipment	2 Year	2 Year	2 Year	2 Year	2 Year	2 Year	2 Year	2 Year.	2 Year	2 Year	2 Year	2 Year	2 Year
Warranty Surface	5 Year	5 Year	5 Year	5 Year	5 Year	5 Year	5 Year	5 Year	5 Year	5 Year	5 Year	5 Year	5 Year
Warranty Structure	10 Year	10 Year	10 Year	10 Year	10 Year	10 Year	10 Year	10 Year	10 Year	10 Year	10 Year	10 Year	10 Year

SPORT COLLECTION

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PROFESSIONAL DESIGN	SERENE 2	SERENE 3	SERENE 6
Seats	989	2	4
Loungers	2	1	2
StarBrite Interior LED Light Syst.	Standard	Standard	Standard
Waterfall with LED	Standard	Standard	Standard
Molded Headrest Soft Pillows	253	(A)	2
Aromatherapy	000 (2)	3 <b>8</b> 3	55
PHYSICAL THERAPY			
Aqua Rolling Massage™	Standard	Standard	Standard
Water Jets	20	32	48
Air Injector Jets	140	2.4	27
Massage Pump	(2) 5HP	(2) 5HP	(2) 5HP
Filtration Pump	1/4 HP	1/4 HP	1/4 HP
Air Pump	(2)	(2)	*1
PERFECT WATER			
Ozone Jets	1:	1	1
Ozone Sanitation System	Standard	Standard	Standard
Skim Filter	Standard	Standard	Standard
Gravity Drain	Standard	Standard	Standard
Synergy Water Maintenance Syst.	Standard	Standard	Standard
PLANET FRIENDLY		-	
Heat Lock System	Standard	Standard	Standard
Polyurethane Urethane Insulation	Standard	Standard	Standard
Triple Layer Insulation	Standard	Standard	Standard
Hybrid Heating™	Standard	Standard	Standard
5/4 Ultra Efficient Walk - On Cover	Optional	Optional	Optional
PRECISION ENGINEERING			
Synthetic Maintenance Free Cabinet	Standard	Standard	Standard
Everlast <sup>TM</sup> Synthetic Floor	Standard	Standard	Standard
Durable Synthetic Support structure	Standard	Standard	Standard
PROTECTION FOR YOU	2.0	200	
Warranty Equipment	2 Year	2 Year	2 Year
Warranty Surface	5 Year	5 Year	5 Year
Warranty Structure	10 Year	10 Year	10 Year

		6 5
-eatures	SWIMSPA AQUATIC 1	SWIMSPA AQUATIC 2
PROFESSIONAL DESIGN		
Seats	3	2
Loungers	1	150
Starbrite Interior LED Light Syst.	Standard	Standard
Molded Headrest Soft Pillows	2	2
Stereo Syst, with IPOD docking	- 2	
PSYSICAL THERAPY		
Aqua Rolling Massage™		(+)
Levitation Bed™	- 1	563
Intensive Therapy Zone™		377
Wave Therapy Zone™		151
Waterfall Massage™		-
Water Jets	22	48
Massage Pump	(4) 5HP	(4) 5HP
Filtration Pump	¼ HP	¼ HP
Air Pump		(+)
PERFECT WATER		
Ozone Jets	1	1
Ozone Sanitation System	Standard	Standard
Skim Filter	Standard	Standard
Gravity Drain	Standard	Standard
Synergy Water Maintenance Syst.	Standard	Standard
PLANET FRIENDLY		25.1010.22
Heat Lock System	Standard	Standard
Polyurethane Urethane Insulation	Standard	Standard
Double Layer insulation	Standard	Standard
Hybrid Heating™	Standard	Standard
5/4 Ultra Efficient Walk-On Cover	Optional	Optional
PRECISION ENGINEERING		
Synt. Maintenance Free Cabinet	Standard	Standard
Everlast™ Synthetic Floor	Standard	Standard
Durable Synthetic Support struct.	Standard	Standard
PROTECTION FOR YOU		
Warranty Equipment	2 Year	2 Year
Warranty Surface	5 Year	5 Year
Warranty Structure	10 Year	10 Year
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SWIMSPA DYNAMIC	EXERCISE	SWIMSPA FITNESS 1	
4	3		
1			
Standard	Standard	Standard	
3	2		
Standard	(1)	· ·	
	20 10 80		
Standard	Standard		
*	183	*	
	183		
	(5)		
-	Standard	Standard	
56	37	-	
(6) 5HP	(2) 5HP	(4) 5HP	
¼ HP	¼ HP	¼ HP	
Standard		×	
1	1	1	
Standard	Standard	Standard	
6. 171	\$ 71 T	On the second	
Standard	Standard	Standard	
Optional	Optional	Optional	
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Standard	Standard	Standard	
Standard	Standard	Standard	

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SWIMSPA FITNESS 2

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(4) 5HP 14 HP

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Standard

60

34 HP

5 Year

10 Year



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SWIMSPA ENERGY	SWIMSPA VITALITY
2	7
1 + 1 Levitation Bed	
Standard	5
4	4
Standard	5
Standard	Standard
Standard	*
Standard	Standard
Standard	Standard
Standard	Standard
104	70

Stan Standard Standard Stan 104 70 (6) 5HP + wave (6) 5HP + wave (6) 5HP + wave 14 HP ¼ HP Standard Standard Standard 1 1 1 Standard Optional Optional Optional Standard Standard Standard Standard Standard Standard Standard Standard Standard 2 Year 2 Year 2 Year

5 Year

10 Year

5 Year

10 Year







In every respect Passion Spas offers you an exceptional spa experience.

From the wide array of features and massage experiences to our exceptional warranty and product support, you can be confident in your purchase of a Passion Spa.

We take great pride in our products and we support our dealers, giving you the confidence you need when investing in a spa that will enhance your lifestyle!

Team Passion Spas



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